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(54) Title: HIGH EFFICIENCY ROTARY VANE MOTOR			
(57) Abstract			
<p>A rotary vane motor adapted to operate at low rpm with a source of cryogenic pressurized gas. The rotary vane motor includes a housing having a cylindrical opening connected to a primary inlet assembly and an outlet assembly, a first and second end plate attached at opposite sides of the cylindrical opening, a rotor having a plurality of radially oriented slots, a plurality of vanes movable within the slots and a shaft for rotatably mounting the rotor in an eccentric position within the cylindrical opening. The first end plate includes a slot positioned for fluid communication with at least one of the rotor slots so as to direct pressurized fluid from a secondary inlet assembly. In the preferred embodiment, each of the plurality of vanes includes grooves for facilitating release of trapped fluid. During use, pressurized gas from the secondary inlet assembly forces the vanes radially outward relative to the rotor slots upon communication with first end plate slot such that any friction-causing problems are overcome.</p>			

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HIGH EFFICIENCY ROTARY VANE MOTOR**BACKGROUND OF THE INVENTION**

The present invention relates to a rotary vane motor. More particularly, it relates to a rotary vane motor including 5 forced vane expansion for effectively extracting mechanical energy from an expanding, cryogenic gas at low rotational speeds.

Rotary vane motors are well-known and accepted positive displacement machines. The standard rotary vane motor has 10 numerous applications, such as for powering pneumatic wrenches and grinders, or other similar tools. Alternatively, rotary vane motors can be used in a variety of applications requiring forced rotation of a shaft otherwise connected to a separate device, such as a lift gate or cooling fan.

15 The conventional rotary vane motor typically comprises a housing having a cylindrical interior and a cylindrical rotor eccentrically mounted in an interior of the housing. The rotor, in turn, includes a plurality of uniformly spaced, radially oriented, slots for slidably receiving a plurality of 20 rectangularly shaped vanes. Both the housing and the rotor are typically formed of metal. The eccentric placement of the rotor within the cylindrical enclosure defined by the housing leaves a gap between the rotor and the housing that is crescent-shaped in cross-section. Further, the vanes are

designed to reciprocate in their respective slots as their outer edges sealingly and slidably engage the interior surface of the housing.

During use, pressurized fluid (such as compressed air) is admitted at an inlet port in the housing located in close proximity to one of the narrow ends of the crescent-shaped gap. Rotation of the rotor is initialized by the pressurized fluid pushing against the trailing faces of slidable vanes. As a result of the high speed of rotation, the vanes are flung outwards by the centrifugal force such that an outer edge of each of the vane sealingly engage the inner surface of the housing. Due to the eccentricity of the rotor, the compartments between the vanes become alternately larger and smaller with rotation of the rotor. Finally, the fluid exits the motor at an outlet port located at an opposite end of the crescent-shaped gap. This process is continued, with pressurized fluid acting upon the extended vanes, imparting rotational movement on the rotor. The rotor, in turn, rotates an attached shaft which is otherwise connected to a separated device, such as a fan.

As previously described, such prior art rotary vane rotors are well adapted for powering tools such as pneumatic wrenches and grinders where the operating speeds of the motor shaft are greater than 2,000 rpm and where a pressurized drive fluid in the form of a supply of compressed and lubricant-containing air is plentifully and cheaply supplied by a shop

air compressor. While widely accepted, the standard rotary vane motor design does have certain deficiencies.

In particular, it is recognized that the standard rotary vane design results in certain efficiency losses. This loss of efficiency is due to the leakage (or "blow-by") of compressed air between the edges of the rotating vanes and the interior wall of the housing. With most applications, however, this loss of efficiency is relatively inconsequential, comprising a relatively small percentage of the overall air mass that flows through the motor at speeds of 2000 rpm or greater. Additional losses can occur due to friction between the vanes and the housing, and more importantly between the vanes and their individual slots. Once again, this friction-created problem is normally inconsequential in machine shop applications as entrained oil or other lubricant typically present in the shop air used to drive such motors keeps the internal friction of the motor down to an acceptable level.

Generally speaking then, the problems associated with the standard rotary vane motor do not rise to a level of great concern with standard shop type applications. However, prior art motor designs are not well-suited for use at relatively low rotational speeds (i.e., under 1500 rpm) or under conditions where the pressurized drive fluid contains no lubricant or moisture, such as where it is cryogenically generated. Such an application for a rotary vane motor may

occur, for example, in a cryogenic refrigeration system powered by a tank of liquefied carbon dioxide. In such an application, the motor is used to drive an evaporator blower and an alternator to recharge the battery that powers the 5 refrigeration control system, and low rotational speeds are preferred to enhance the efficiency the fan blades of the blower. Because lower volumes of compressed gas are passed through the motor housing at lower speeds below 2000 rpm, the blow-by of gas between the vanes and the side walls of the 10 housing can result in a 20% or greater loss of efficiency in prior art designs, where efficiency is defined as the ability of the motor to convert the energy of the compressed gas into rotary power.

Additionally, the standard rotary vane motor design 15 efficiency decreases when the pressurized fluid used to power the device does not contain lubricants. Once again, this problem is quite prevalent with a cryogenic refrigeration system powered by a tank of liquefied carbon dioxide. Attempts have been made to overcome this friction problem 20 through the use of self-lubricating plastic vanes. While the use of vanes formed from self-lubricated plastic material can ameliorate the frictional problems encountered when the pressurized gas contains no lubricant, the relatively light weight of such vanes can create a sealing problem at low rpm 25 rates utilized in the above-referenced cryogenic refrigeration system. More particularly, the centrifugal force that tends

to sling each vane into engagement against the inner surface of the housing may not be of sufficient magnitude to create an effective sealing engagement between the vane and the housing interior.

5 Other attempts to overcome the frictional problems associated with non-lubricated pressurized fluid have included revising the vane design. Unfortunately, however, it is impossible to eliminate the frictional interaction between the vane and its associated slot. Even more problematic is that
10 liquid carbon dioxide can contain traces of moisture or other viscous impurities. These particles find their way into the vapor motor and combine with the wear particles from the motor vanes themselves to further amplify frictional effects, resulting in sticking of the vanes. Over time, the motor will
15 no longer start and the system becomes stagnant with dry ice.

Finally, the standard rotary vane motor design loses efficiency under extremes of temperature which can occur, for example, when the drive gas originates from a cryogen such as liquid carbon dioxide. When such a gas is used, the internal
20 components of the motor may be subjected to temperature extremes ranging from -100°F to +130°F, depending upon the temperature of the refrigerated space and the ambient temperature. Under such conditions, even if the vanes, the rotor slots and the internal dimensions of the housing are
25 carefully dimensioned in order to minimize inefficiencies caused by blow-by, such dimensioning does not hold up over

such a broad range of temperature extremes due to the different thermal coefficient of expansions of the different materials forming these components. As a result, the opportunity for binding or sticking of vanes within a
5 respective motor housing is greatly magnified.

Rotary vane motors have proven to be highly useful in a number of applications. However, the inefficiencies associated with the standard design render the rotary vane motor of limited value in certain cases, such as when powered
10 by vaporized liquid carbon dioxide. Therefore, a need exists for a rotary vane motor that is capable of efficiently running at low rpm with cryogenic gas in order to drive certain types of blowers and other devices which operate best at low rpm.
In this regard, such a rotary vane type motor should be
15 designed to eliminate the problems associated with friction and other impediments to proper vane movement within an associated slot.

SUMMARY OF THE INVENTION

20 The present invention provides a high efficiency rotary vane motor adapted to operate at low rpm from a source of pressurized gas, such as cryogenic gas. The rotary vane motor includes a housing defining an inner cylindrical opening which is connected to a primary inlet assembly and an outlet
25 assembly, a first and second end plate attached to the housing at opposite sides of the cylindrical opening, a rotor having

a plurality of radially oriented slots, a plurality of vanes slidably movable within the slots and a shaft for rotatably mounting the rotor in an eccentric position within the cylindrical opening. The first end plate includes a slot 5 positioned for fluid communication with one of the plurality of radially oriented slots so as to direct pressurized fluid from a secondary inlet assembly to the slot. In the preferred embodiment, the secondary inlet assembly receives pressurized fluid from the source of pressurized gas otherwise feeding the 10 primary inlet assembly of the housing.

In the preferred embodiment, each of the plurality of vanes is a generally rectangular plate having a leading edge and a trailing edge including a groove or grooves formed at a lower end of the trailing edge. During use, the source of 15 pressurized fluid directs pressurized fluid to the primary inlet assembly and the secondary inlet assembly. The pressurized fluid entering at the secondary fluid inlet is directed via the slot in the first end plate to one of the plurality of radially oriented slots in the rotor. The vane 20 slidably maintained within the slot receiving the pressurized fluid is forced radially outward by the pressurized fluid until the vane sealably contacts an outer surface of the cylindrical opening. The pressurized fluid entering at the primary inlet assembly is directed at an extended vane, 25 previously forced into sealing engagement with an interior of the housing via the first end plate slot. This action imparts

a rotational force on the rotor, via the vane, and thus on the shaft. As the rotor continues to rotate, the vanes remain in the extended position relative to the slot due to centrifugal force and the pressurized fluid previously introduced via the 5 secondary inlet assembly. Due to the geometry of the components, the volume of the space defined between the vanes, the rotor, and the housing bore increases as the rotor/vanes move past the primary inlet region. The pressurized fluid thus expands and its pressure energy is converted to 10 mechanical energy rotating the vanes/rotor and the pressure and temperature of the fluid drops. However, after a certain amount of rotation, the volume of the space (between the vanes as defined earlier) begins to decrease. This is when the now low pressure fluid exits at the outlet assembly. The exact 15 location of the inlet and outlet for the fluid can be computed for the particular application and this is well known in the prior art. Finally, in the preferred embodiment, following release at the outlet assembly, the groove at the trailing edge of the vane allows the gas maintained within the slot to 20 be released as the vane is forced inwardly relative to the slot.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a perspective view of a rotary vane motor in 25 accordance with the present invention, shown in combination

with a source of drive fluid in the form of pressurized cryogenic gas.

Fig. 2 is an exploded perspective view of the rotary vane motor of the present invention.

5 Fig. 3 is a side view of a first end plate component of the rotary vane motor of the present invention.

Fig. 4 is a front, cross-sectional view of the first end plate, including a secondary input along the line 4-4 of Fig. 3.

10 Fig. 5 is an enlarged perspective view of a vane utilized with the rotary vane motor of the present invention.

Fig. 6 is a side, cross-sectional view of the rotary vane motor illustrated in Fig. 1 as it would appear with the exhaust manifold removed.

15 Fig. 7 is an enlarged, cross-sectional view of a vane and rotor slot of the rotary vane motor in accordance with the present invention.

DETAILED DESCRIPTION OF THE INVENTION

20 Fig. 1 shows a rotary vane motor 10 of the present invention as part of an evaporator blower system. In particular, the rotary vane motor 10 of the present invention is preferably adapted to be driven by a source 12 of pressurized cryogenic gas, such as carbon dioxide generated 25 from liquid carbon dioxide. In general terms, the rotary vane motor 10 includes a housing 14, a primary inlet assembly 16,

a secondary inlet assembly 18 and an outlet assembly 20. The source 12 of pressurized gas is connected to the primary inlet assembly 16 via a primary inlet conduit 22. Similarly, the source of pressurized gas 12 is connected to the secondary inlet assembly 18 via a secondary inlet conduit 24. The specific amount of gas allowed to flow into the primary and secondary inlet assemblies 16, 18 is modulated by a motor controlled valve 26 which receives signals from a microprocessor-operated control system 28.

The rotary vane motor 10 of the present invention is preferably designed to drive an evaporator blower (not shown) that operates most efficiently at low RPMs, and an alternator (not shown) in order to maintain a charge in a battery 32 which in turn powers the previously-mentioned control system. The alternator 30 is connected to the battery 32 via cables 34a and 34b, and the control system 28 is in turn connected to the battery 32 by means of power cables 36a and 36b.

Rotary Vane Motor 10

The rotary vane motor 10 is shown in greater detail in Fig. 2. The rotary vane motor 10 includes the secondary inlet assembly 18, a first end plate 50, the housing 14, the primary inlet assembly 16, the outlet assembly 20, a rotor 52, vanes 54a-54d, a second end plate 56 and a shaft 58.

As described in greater detail below, the rotor 52 is secured about the shaft 58 and includes four radially oriented

slots 60a-60d for slidably receiving the vanes 54a-54d. The rotor 52 is rotatably maintained in an eccentric position within a cylindrical opening 62 in the housing 14. Opposite ends of the shaft 58 are in turn rotatably mounted in the 5 opposing first end plate 50 and the second end plate 56. In this regard, the rotary vane motor 10 of the present invention further includes bearing retainers 64a and 64b, annular seals 66a and 66b, bearing o-rings 68a and 68b, bearings 70a and 70b, dowel pins 72a and 72b (one of two for each side shown in 10 Fig. 2), annular shoulders 74a and 74b, and end plate o-rings 76a and 76b. Finally, as previously indicated, the primary inlet assembly 16 and the outlet assembly 20 are attached to opposite sides of the housing 14, whereas the secondary inlet assembly 18 is attached to the first end plate 50.

15

First and Second End Plates 50, 56

The first end plate 50 is preferably a cylindrical body integrally formed with the annular shoulder 74a and includes bolts 90, bolt passages 92, an inlet port 94, a kidney-shaped 20 slot 96, an annular groove 98, a shaft receiving bore 100 and a registered dowel hole 101 (one for each dowel as shown in Fig. 1). The bolt passages 92 are sized to receive the bolts 90 to attach the first end plate 50 to the housing 14. In order to ensure a fluid-tight seal between the first end plate 25 50 and the housing 14, the annular groove 98 is sized to receive the o-ring 76a. The shaft receiving bore 100 is

provided for conducting an end of the shaft 58. Notably, the shaft receiving bore 100 is not concentric with respect to the circular first end plate 50, but instead is off-center, such that upon final assembly the rotor 52 is mounted eccentrically
5 with respect to the cylindrical opening 62 within the housing 14. The registered dowel holes 101 are sized to receive the dowel pins 72a.

As shown in Fig. 3, the kidney-shaped slot 96 preferably extends 90° about an interior face 102 of the first end plate 10 50. In the preferred embodiment, the kidney-shaped slot 96 has a width of 0.188 inches and is positioned at a centerline radius of 0.944 inches. Importantly, the size and location of the kidney-shaped slot 96 need not be precise. Additionally, 15 the kidney-shaped slot 96 need not be "kidney" in shape, as alternative shapes are equally acceptable. It is only necessary that the kidney-shaped slot 96 be sized and positioned to provide fluid from the secondary inlet assembly 18 (Fig. 2) to at least one of the radially oriented slots 60a-60d, as described in greater detail below.

20 As shown in Fig. 4, the inlet port 94 is preferably threaded to sealingly receive the secondary inlet assembly 18 (shown in Fig. 2). Further, the inlet port 94 is fluidly connected to a bleed passage 104 which in turn is fluidly connected to the kidney-shaped slot 96 shown in Fig. 3. Thus, 25 fluid entering the inlet port 94 is directed through the bleed passage 104 to the kidney-shaped slot 96. As shown in Fig. 4,

the inlet port 94 is preferably formed at an angle between the first end plate 50 and the integrally formed annular shoulder 74a. The inlet port 94, however, can be positioned at a variety of locations and orientations so long as fluid 5 communication between the secondary inlet assembly 18 (Fig. 2) and the kidney-shaped slot 96 is provided.

In the preferred embodiment, the first end plate 50 is formed from a ferritic alloy, such as cast iron, for durability, wear resistance and the fact that the thermal 10 coefficient of expansion of such metals is close to that of commercially available bearing steel. Additionally, the preferred first end plate 50 includes an electroless nickel plate finish. It should be recognized, however, that other materials can be used so long as a solid plate 50 is provided. 15 Further, the nickel finish is in no way a requirement.

Returning to Fig. 2, the second end plate 56 is highly similar to the first end plate 50, but does not include the inlet port 94 or the kidney-shaped slot 96. Thus, the second end plate 56 is preferably a circular body, integrally formed 20 with the annular shoulder 74b. The second end plate 56 includes bolts 110, bolt passages (not shown), an annular groove (not shown), a shaft receiving bore 112 and a registered dowel hole 114 (there are two dowel holes similar to those of plate 50, only one is shown here). The bolt 25 passages are sized to receive the bolts 110 for securing the second end plate 56 to the housing 14. In this regard, the

annular groove (not shown) seats the end plate O-ring 76b in order to ensure a fluid-tight seal between the second end plate 56 and the housing 14. Finally, the registered dowel holes 114 are sized to maintain the dowel pins 72b.

5 Similar to the first end plate 50, the second end plate 56 is preferably made from a ferritic allow, such as cast iron, for durability, wear resistance, and the fact that the thermal coefficient of expansion of such metals is close to that of commercially available bearing steel. However, it is
10 recognized that other types of strong, rigid material are equally acceptable. Second end plate 56 can include a kidney-shaped slot disposed in mirror image with respect to slot 96 of plate 50.

15

Housing 14

The housing 14 is preferably an annular body defining the cylindrical opening 62 and includes a first annular flange 120, a second annular flange 122, a tubular inlet neck 124 and an exhaust area 126. The tubular inlet neck 124 and the
20 exhaust area 126 are formed on generally opposite sides of the housing 14. As described in greater detail below, the tubular inlet neck 124 and the exhaust port 126 are fluidly connected to the cylindrical opening 62 for receiving and expelling fluid, respectively.

25 The first and second annular flanges 120, 122 are configured to secure the first and second end plates 50, 56,

respectively. In this regard, each of the first and second annular flanges 120, 122 includes threaded bores 128 for threadably receiving the bolts 90, 110 of the first and second end plates 50, 56. Finally, each of the annular flanges 120, 5 122 includes dowel registration holes 130 for receiving the dowel pins 72a, 72b

The tubular inlet neck 124 is preferably sized to receive the primary inlet assembly 16. In this regard, the primary inlet assembly 16 preferably includes a screen filter cup 140, 10 an inlet O-ring 142 and an intake manifold 144. The screen filter cup 140 is designed to filter out solid debris from the cryogenic gas emanating from the source of pressurized cryogenic gas 12 (Fig. 1). The filter cup 140 is mounted in the integrally formed, tubular inlet neck 124. The intake o-ring 142 is disposed around the outer periphery of the filter cup 140 to effect a fluid-tight seal between the intake manifold 144 and the tubular inlet neck 124 which are secured together by means of bolts 146. Similarly, the exhaust area 15 126 includes a plurality of exhaust ports 148. The outlet assembly 20 includes a gasket 150 and an exhaust manifold 152. The gasket 150 is disposed between the exhaust manifold 152 and the plurality of exhaust ports 148 to prevent leakage therebetween. Finally, the exhaust manifold 152 is bolted over the plurality of exhaust ports 148.

25 In the preferred embodiment, the housing 14 is formed from a ferritic alloy, such as cast iron, for durability, wear

resistance, and the fact that the thermal coefficient of expansion of such metal is close to that of a commercially available bearing steel. While it could be possible to fabricate this component out of lighter metals, such as 5 aluminum, the relatively greater heat conductivity and higher coefficient of thermal expansion that such metals typically have makes them less desirable for use in a rotary vane motor powered by a cryogenic gas since the initial exposure of such metals to gas may cause undesirable localized thermal 10 differential contraction, which in turn can interfere with the smooth functioning of the motor 10. Preferably, the interior of the housing 14 should have about an 8 microinch finish hard coated to about Rockwell C58. Additionally, the surface should be coated with commercially available, friction 15 reducing finishes such as electroless nickel or plasma sprayed with molybdenum and Teflon® impregnated. It should be recognized, however, that other materials and finishes are equally acceptable.

Rotor 52 and Vanes 54a-54d

As previously described, the rotor 52 is a cylindrical body and preferably includes four radially oriented slots 60a-60d uniformly spaced around the axis rotation of the rotor 52 every 90°, although different numbers of slots and vanes could 25 be used as well. The rotor 52 is preferably sized to be slidably mounted on the shaft 58. As will be discussed in

more detail below, the mounting between the shaft 58 and the rotor 52 allows some degree of slidable, axial movement to occur between these components in order to equilibrate the tight clearances between the side edges of the rotor 52 and 5 vanes 54a-54d and the inner surfaces of the first and second end plates 50, 56 that obstruct blow-by.

Similar to the housing 14, the rotor 52 is preferably formed from a ferritic alloy, such as cast iron, for durability, wear resistance, and the fact that the thermal 10 coefficient of expansion of such metal is close to that of a commercially available bearing steel. Finally, the surface finish of the radially aligned slot 60a-60d should be controlled with an approximately 32 microinch finish to reduce friction with the vanes 54a-54d.

15 Each of the vanes 54a-54d is configured to be slidably disposed within one of the radially oriented 60a-60d. With reference to Figs. 2 and 5, each of the vanes 54a-54d is substantially rectangular and includes an outer edge 160, a trailing face 162, contoured corners 164, grooves 166 and an 20 inner edge 168. The outer edge 160 is preferably configured to slidingly and sealingly engage the surface of the cylindrical opening 62 of the housing 14. In order to maximize sealing contact between the vanes 54a-54d and the inner surface of the housing 14, the leading edge 160 of each 25 of the vanes 54a-54d has a rounded profile (as seen in Fig. 5) which is partially complementary in shape to the rounded

profile of the inner surface of the cylindrical opening 62 of the housing 14. Such dimensioning results in the attainment of surface (as opposed to line) contact between the edge 160 of the vanes 54a-54d, and the inner surface of the cylindrical 5 opening 62 of the housing 14.

As described in greater detail below, each of the vanes 54a-54d slides within one of the radially oriented slots 60a-60d in the rotor 52. In this regard, the inner edge 168 is configured to be disposed near the center of the rotor 52. 10 Each of the vanes 54a-54d includes the contoured 45° corners 164 to facilitate movement within the radially oriented slots 60a-60d. Finally, the trailing face 162 includes two of the grooves 166. The grooves 166 are sized to facilitate relief of pressurized fluid otherwise trapped between the inner edge 15 168 of the vane 54a-54d and the rotor 52. Each of the grooves 166 preferably have a width of 0.250 inches, a length of 0.32 inches and a depth of 0.10 inches, although other dimensions are equally acceptable. Similarly, while the vane 54a in Fig. 5 is shown as including two of the grooves 166, a greater or 20 lesser number can be used.

Because the rotary vane motor 10 is particularly adapted to be driven by a dry, lubricant-free cryogenic gas, each of the vanes 54a-54d is preferably formed from a tough, self-lubricating polyamide plastic material. Moreover, in order to 25 maintain a gas type seal between side edges of the vanes 54a-54d and the inner surfaces of the first and second end plates

50, 56, each of the vanes 54a-54d should be formed from a material having substantially the same coefficient of thermal expansion as the cast iron that forms the rotor 52 in the housing 14. One such polyamide plastic material is Aurum, 5 available under the trade name JCL 3030 from EGC Corp., located in Houston, Texas.

Assembly of the Rotary Vane Motor 10

With reference to Fig. 2, the rotary vane motor 10 is 10 assembled basically as follows: The primary inlet assembly 16 is attached to the tubular inlet neck 124 of the housing 14 such that the screen filter cup 140 nests within the tubular inlet neck 124. Similarly, the outlet assembly 20 is attached to the exhaust area 126 of the housing 14.

15 The rotor 52 is slidably mounted on the shaft 58. Each of the vanes 54a-54d are slidably disposed within one of the radially oriented slots 60a-60d of the rotor 52, respectively. The rotor 52 and the shaft 58 are then disposed within the cylindrical opening 62 of the housing 14. The first and 20 second end plates 50, 56 are secured to the housing 14 about opposite ends of the shaft 58. In particular, the first end plate 50 is secured to the first annular flange 120 by bolts 90. Similarly, the second end plate 56 is attached to the second annular flange 122 by the bolts 110. In order to 25 ensure a fluid-tight seal between the end plates 50, 56 and the annular flanges 120, 122 of the housing 14, the end plates

O-rings 76a and 76b are seated in the annular grooves 98 of the end plates 50, 56, respectively.

The opposite ends of the shaft 58 pass through the shaft receiving bores 100, 112 of the end plates 50, 56, 5 respectively. Notably, as previously described, the shaft receiving bores 100, 112 are not concentric with respect to the end plates 50, 56, but instead are off-center, such that the rotor 52 is mounted eccentrically with respect to the cylindrical opening 62 in the housing 14. In each of the 10 first and second end plates 50, 56, the shaft 58 is journaled in the annular seals 66a, 66b in order to prevent pressurized drive gas from escaping through the end plates 50, 56. Each of the end plates 50, 56 further includes the bearings 70a and 70b, respectively, for rotatably mounting the opposite 15 ends of the shaft 58 with a minimum amount of friction. Each of the bearings 70a, 70b is disposed within the annular shoulder 74a, 74b, respectively, projecting from the end plates 50, 56, and is secured in this position by means of the bearing retainers 64a and 64b. Each of the bearing retainers 20 64a, 64b, in turn, is secured on to the annular shoulders 74a and 74b by means of bolts 170a and 170b. Notably, the position of the annular seals 66a and 66b, and the bearings 70a and 70b may be reversed on the shaft 58 if desired.

Because of the off-centered position of the shaft receiving bores 100, 112 with each of the end plates 50, 56, 25 it is extremely important that they be properly aligned with

one another with respect to the housing 14. Otherwise, a small misalignment may create a skewing or twisting of the shaft 58 with respect to the housing 14, which in turn can cause interference between the rotor 52 and the interior 5 surface of the housing 14. To this end, the dowel pins 72a and 72b (two per plates 50 and 56 each) are provided between the end plates 50, 56 and the annular flanges 120, 122 integrally formed around the side edges of the housing 14. The dowel pins 72a, 72b are mounted within the dowel 10 registration holes 101, 114 in the end plates 50, 56 and dowel registration holes 130 in the annular flanges 120, 122. The provision of such dowel pins 72a, 72b insures an axial alignment between the shaft receiving bores 100, 112 of the opposing first and second end plates 50, 56.

15 The secondary inlet assembly 18 is threadably secured to the inlet port 94. With this configuration, fluid passes from the secondary inlet assembly 18 to the kidney-shaped slot 96 as previously described.

Key 180 extends from the slot 182 and engages the rotor 20 52. The key 180 transmits rotational movement of the rotor 52 to the shaft 58, which in turn performs useful work, i.e., by the operation of an attached blower (not shown). As an alternative to the key fit, a spline fit could be used as well.

Operation

As shown in Fig. 6, the eccentric mounting of the shaft 58 and the rotor 52 relative to the cylindrical opening 62 of the housing 14 results in a crescent-shaped gap 190 between 5 the rotor 52 and an interior wall 192 of the cylindrical opening 62. With this construction, the rotary vane motor 10 of the present invention operates similarly to previous designs. Namely, when the driving fluid, such as cryogenic gas, is admitted through the primary inlet assembly 16, such 10 gas flows through the tubular inlet neck 124 and into one side of the crescent-shaped gap 190 where it interacts with the vanes 54a-54d nearest the primary inlet assembly 16 (54a and 54b in Fig. 6). The pressurized gas pushes against the trailing side of the vane 54a-54d, causing the rotor 52 to 15 rotate. As the rotation proceeds, the gas expands to fill the greater volume located toward the mid-section of the crescent-shaped gap 190, similar to previous designs. However, unlike previous designs which rely upon centrifugal force and/or other means to force the vanes 54a-54d outward from the rotor 20 slots 60a-60d into contact with the interior wall 192 of the housing 14, a small amount of pressurized gas forces the vanes 54a-54d outwardly via the kidney-shaped slot 96.

More particularly, with rotation of the rotor 52 (clockwise in Fig. 6), as one of the radially orientated slots 25 (60a in Fig. 6) comes in to fluid communication with the kidney-shaped slot 96, pressurized gas from the secondary

inlet assembly 18 (Fig. 2) enters the rotor slot 60a and imparts a force upon the inner edge 168 of the maintained vane (54a in Fig. 6). This forces the vane 54a radially outward relative to the rotor slot (60a in Fig. 6), such that the 5 leading edge 160 sealingly engages the interior wall 192 of the cylindrical opening 62. Proper timing of fluid through the kidney-shaped slot 96 relative to influx of fluid through the primary inlet assembly 16 is known to one skilled in the art. As the vane 54a continues its rotational movement around 10 the crescent-shaped gap 190, it slidably extends radially outwardly due to the force applied at the inner edge 168 by the previously supplied gas. Expansion and work output continues until the trailing face 162 of the vane 54a moves just past the first exhaust port 148. At this juncture, the 15 pressurized drive gas (now at a lower pressure) has completed its useful work, and is released through the outlet assembly 20.

Once the drive gas has been released, the rotor 52 continues rotational movement. During this step in operation 20 of the rotary vane motor 10, the vane (at the point 54c in Fig. 6) begins to slide radially inwardly due to the decrease in the gap 190. This retraction continues until the point of approximate contact between the rotor 52 and the interior wall 192 of the cylindrical opening 62, at which point the vane 25 (represented by the vane 54d in Fig. 6) is fully retracted.

As shown in Fig. 7, the grooves 166 in the vane 54c is appropriately sized to allow the previously supplied pressurized gas to escape from beneath the inner edge 168 of the vane 54c. Thus, following exhaust, the vane 54a-54d 5 easily retracts back into its respective rotor slot 60a-60d, as the gas originally utilized to extend the vane 54a-54d can now escape through the grooves 166. In other words, the grooves 166 serve to relieve any gas trapped under the vane 54a-54d as the vane 54a-54d begins to retract. Finally, all 10 during the rotation of the rotor 52, the vanes 54a-54d maintain an equal and close clearance to the interior surfaces of the end plates 50, 56 (Fig. 2).

It will be understood that this disclosure, in many respects, is only illustrative. Changes may be made in 15 details, particularly in matters of shape, size, material, and arrangement of parts without exceeding the scope of the invention. Accordingly, the scope of the invention is as defined in the language of the appended claims.

What is claimed is:

5 1. In a rotary vane motor having a rotor eccentrically mounted for rotation within a cylinder defined by a housing, end plates with faces bounding the ends of the rotor within the cylinder and fluid inlet and outlet means connecting the cylinder to pressurized gas, the
10 rotor having radial slots with vanes slidably carried within the slots, the improvement which comprises:

slot means within the face of at least one of said end plates and positioned to be in fluid communication with each of said rotor slots as each slot moves between said fluid inlet and outlet means during rotation of said rotor; and
15 means providing pressurized gas to said radial slots via said end plate face slot means.

20 2. The rotary vane motor of claim 1 wherein said end plate face slot means are positioned to provide pressurized gas to said radial slot behind the vanes within said radial slots.

3. The rotary vane motor of claim 1 wherein said slot means are positioned within said end plate face to be in fluid communication with at least one of said rotor slots during rotation of said rotor.

5 4. The rotary vane motor of claim 1 wherein said end plate face slot means are positioned to provide pressurized gas to a radial slot as each slot moves through approximately 90° of said rotor rotation.

10 5. The rotary vane motor of claim 1 wherein said end plate face slot means is arcuate having an arc of approximately 90°.

15 6. The rotary vane motor of claim 1 wherein said vanes have an inner edge within said rotor radial slot, an outer edge and a trailing face, said slot means being in fluid communication with said rotor radial slots behind said inner edges.

7. The rotary vane motor of claim 6 further comprising means for relieving gas pressure within said rotor radial slots.

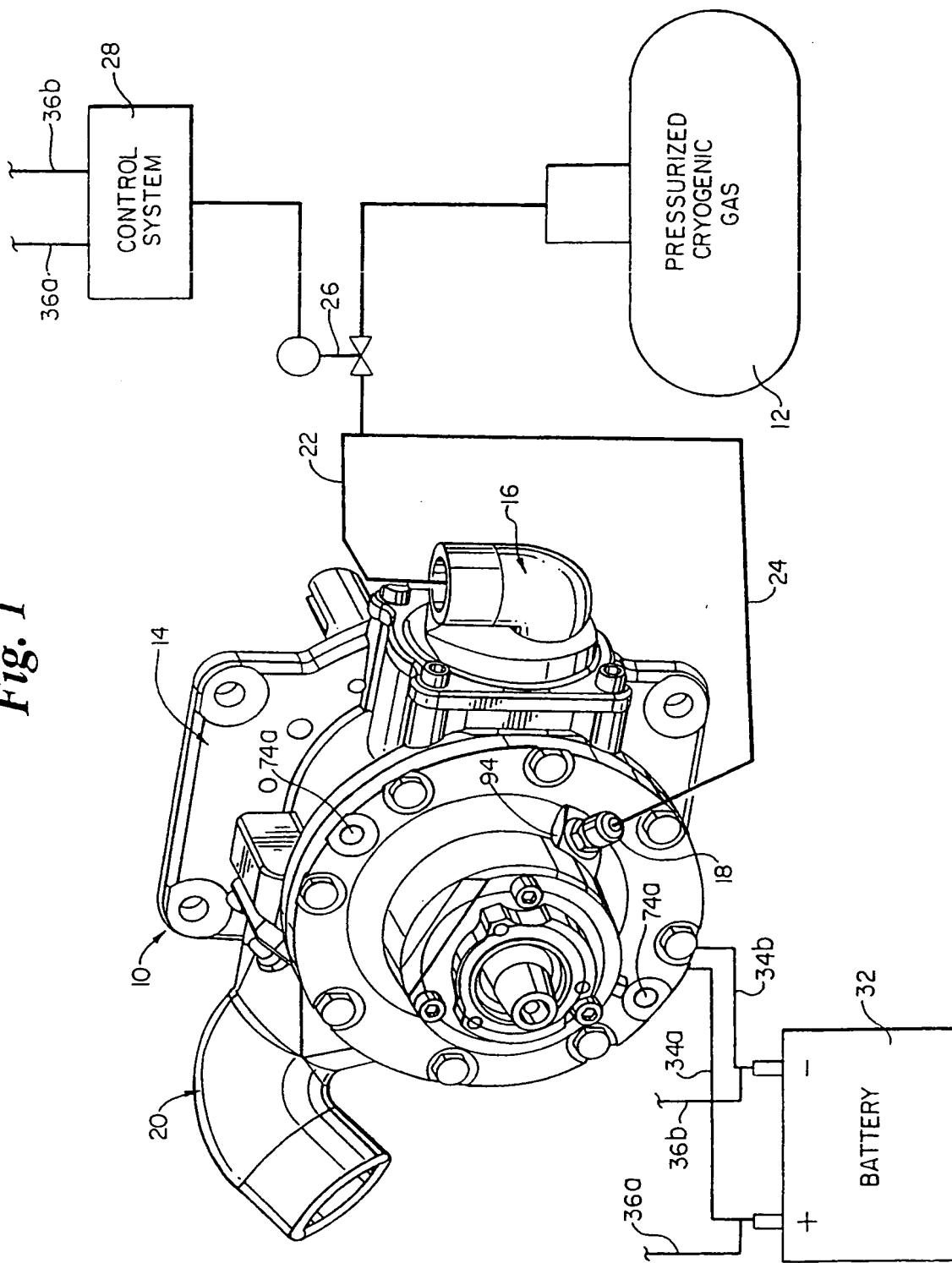
20 8. The rotary vane motor of claim 6 wherein said vanes comprise means for relieving gas pressure within said rotor radial slots.

9. The rotary vane motor of claim 8 wherein said gas

pressure relieving means comprises a plurality of grooves within said vanes.

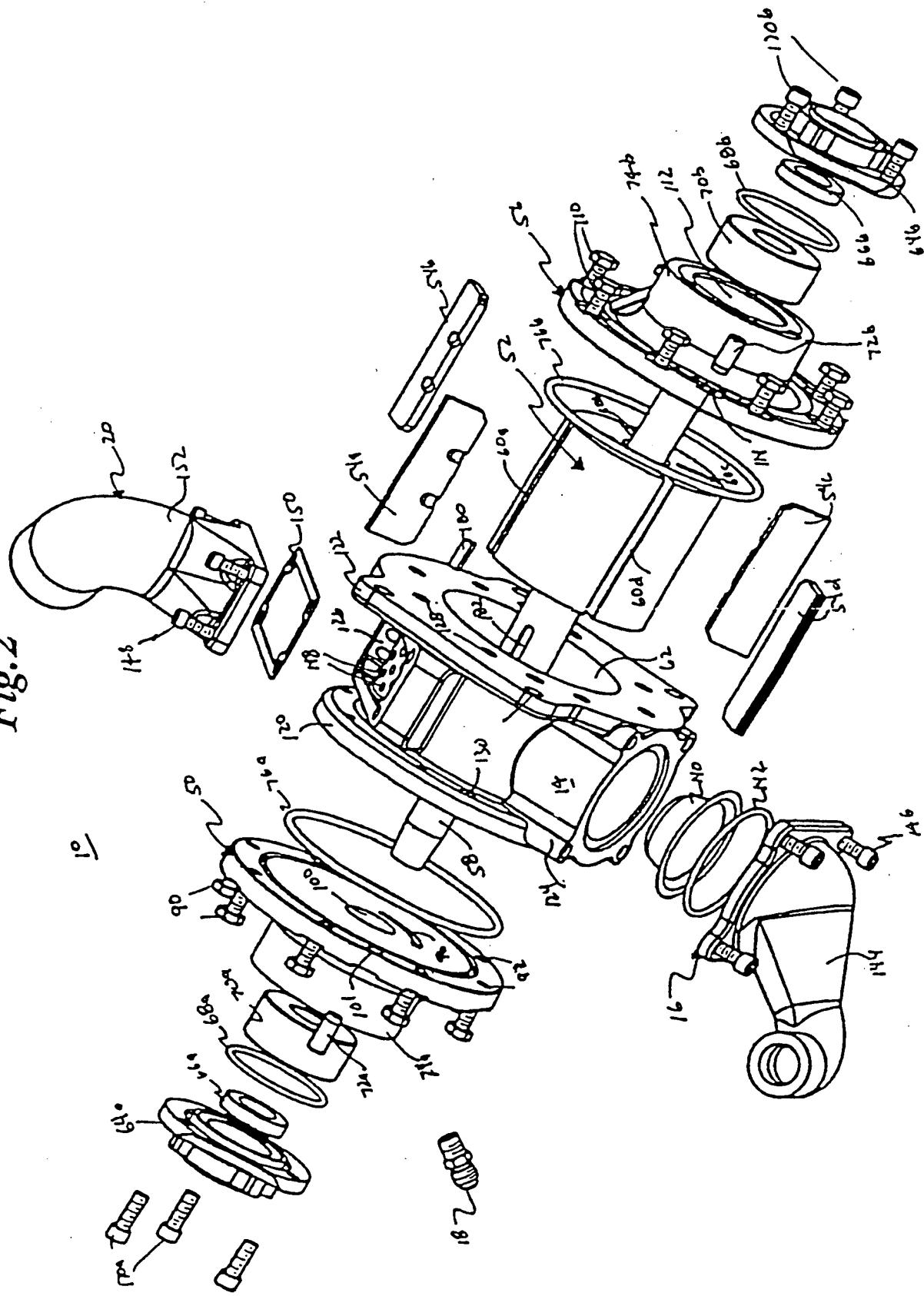
10. The rotary vane motor of claim 9 wherein said grooves extend from said vane inner edge along said trailing face.
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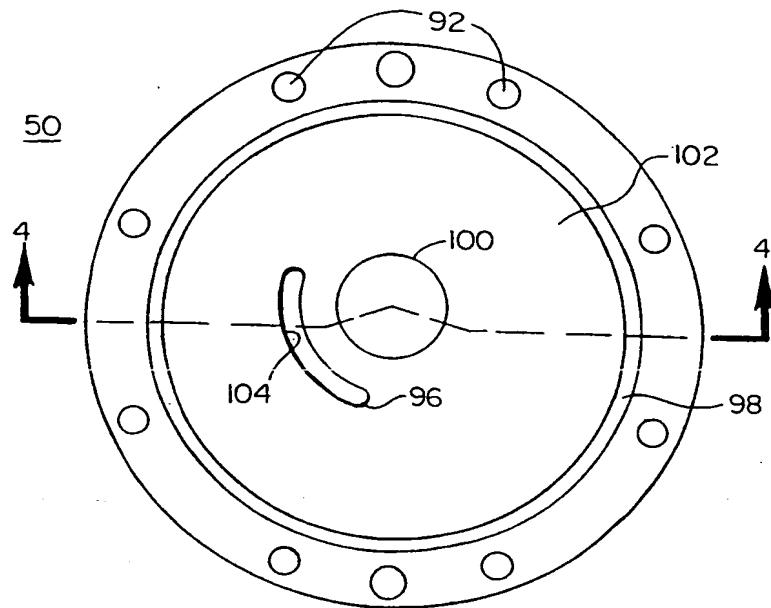
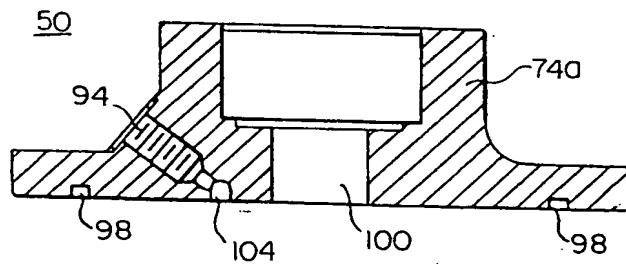
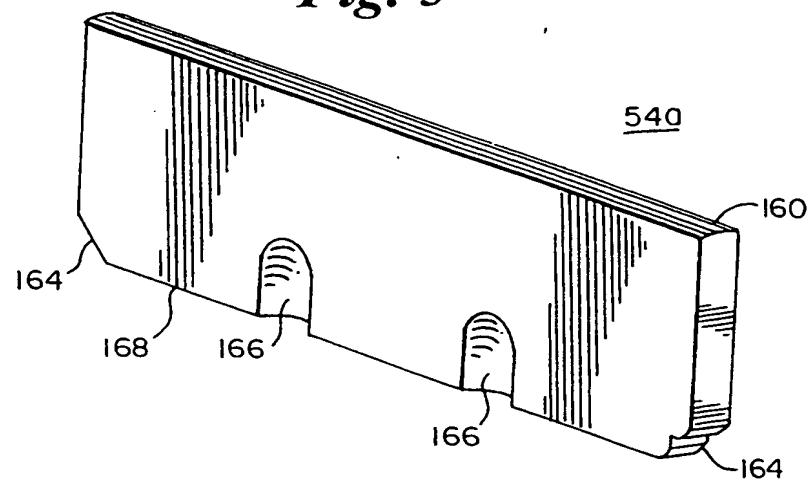
Fig. 1

2/4

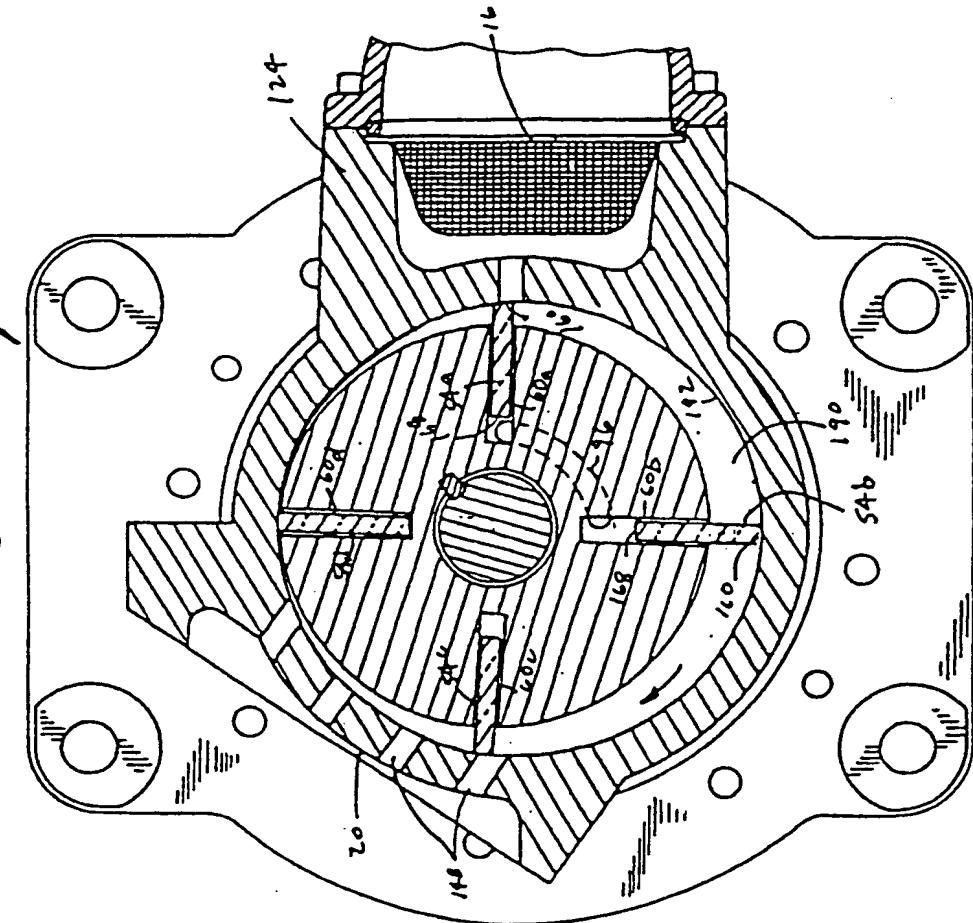
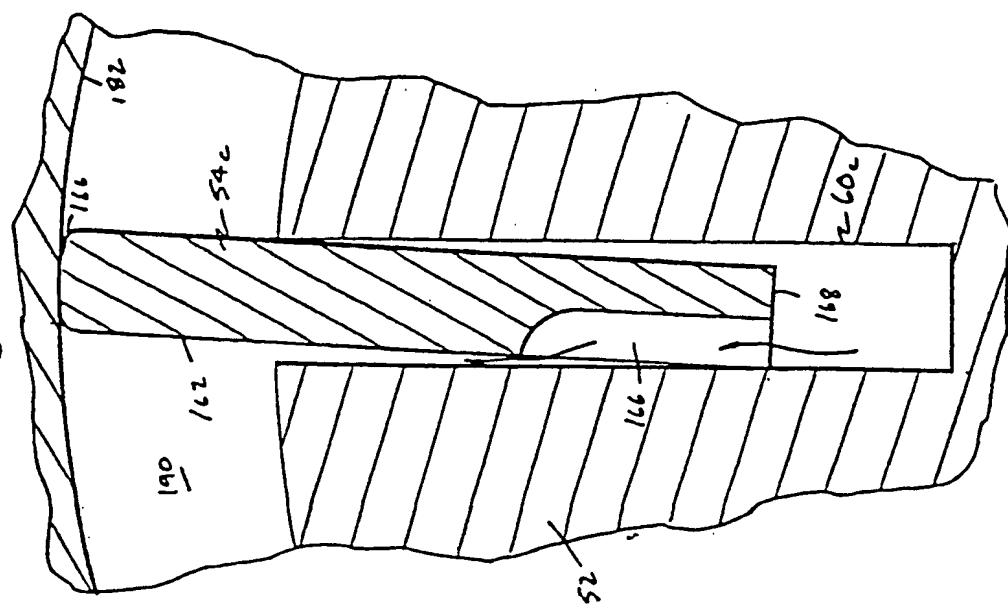
Fig. 2



3/4

Fig. 3**Fig. 4****Fig. 5****SUBSTITUTE SHEET (RULE 26)**

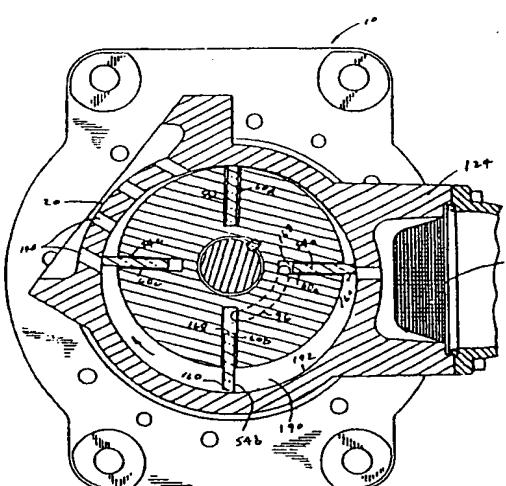
4/4

Fig. 6*Fig. 7*





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<p>(54) Title: HIGH EFFICIENCY ROTARY VANE MOTOR</p> 			
<p>(57) Abstract</p> <p>The present invention is a rotary vane motor (10) adapted to operate at low RPM with a source (12) of cryogenic pressurized gas. The rotary vane motor includes a housing (14) having a cylindrical opening (62) connected to a primary inlet assembly (16), an outlet assembly (20), a first (50) end plate, a second (56) end plate attached at opposite sides of the cylindrical opening, a rotor (52) having a plurality of radially oriented slots (60a-60d), a plurality of vanes (54a-54d) movable within the slots, and a shaft (58) for rotatably mounting the rotor in an eccentric position within the cylindrical opening. The first end plate includes a slot (96) positioned for fluid communication with at least one of the rotor slots so as to direct pressurized fluid from a secondary inlet assembly (18). In the preferred embodiment, each of the plurality of vanes includes grooves (166) for facilitating release of trapped fluid. During use, pressurized gas from the secondary inlet assembly forces the vanes radially outward relative to the rotor slots upon communication with first end plate slot such that any friction-causing problems are overcome.</p>			

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US98/14360

A. CLASSIFICATION OF SUBJECT MATTER

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 US CL :418/82, 189, 268

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 418/82, 189, 268

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2,159,232 A (SHAFF) 23 May 1939, page 3, col. 2 lines 41-65.	1-6
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Y		7-10
X	US 2,980,078 A (CONOVER, JR) 18 April 1961, col. 4 lines 6-16.	1-6
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Y		7-10
X	US 3,901,631 A (WICKHAM et al) 26 August 1975, col. 4 lines 42-52.	1-6
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X	JP 58-62302 A (KOISHI) 13 April 1983, Figs. 1 and 2.	1-10

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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	JP 60-22086 A (SAKAMAKI) 04 February 1985, Abstract.	7-10

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